

TopSserter II™ ROTARY PICK 'N PLACE®

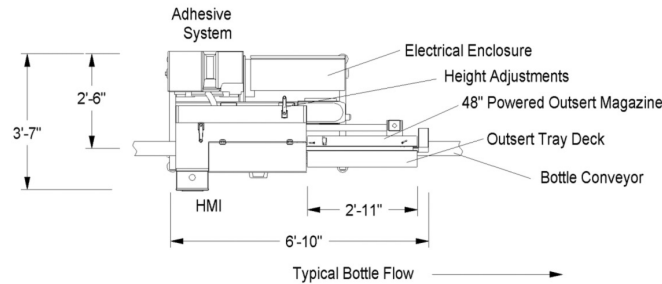
TopSserter II Right-hand Unit
with 48" Long Powered
Magazine, Timing Screw and
Bottle Conveyor



FEATURES & BENEFITS:

- Designed to meet relevant cGMP guidelines, reducing cleanup and inspection.
- Standardized FAT and commissioning protocols included, helping to assist machinery and validation.
- Quick and easy changeover utilizing change parts and digital screw adjustments.
- Easy-to-load ergonomic magazine with outsert tray shelf. See options for extended capacities.
- The ability to incorporate most outsert identification devices: bar code scanners, vision and smart sensors.
- Easily installs over most conveyor lines.
- Included hot-melt adhesive system saves money over costly double-sided tape systems.
- Integrates with optional ECOM™ Extended Capacity Outsert Magazine.

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STANDARD MACHINE FEATURES:

- Rotary Outsert Feeder
- Stainless Steel Floor Stand
- Screw Adjustable for Bottle Height
- Motor or Venturi Vacuum System
- Allen-Bradley MicroLogix PLC
- Allen-Bradley Touchscreen Operator Interface
- Upstream and Downstream Surge Control
- Missed Outsert Feed Detector
- No Bottle, No Glue and No Outsert Control
- Nordson Model ProBlue 4 adhesive system with a Single Orifice Gun
- FAT Protocol with IQ and OQ Documentation
- Electronic Manuals on CD
- Complies with ANSI/PMMI B155.1 Safety requirements
- Stepper motor drive

OPTIONS AVAILABLE:

- Four, Six or Eight-Foot Long Powered Magazine
- Extended Capacity Prefeeder - ECOM™
- Timing Screw or Random Cycle Bottle Control
- Servo Drive
- Low Noise Vacuum Systems
- Allen-Bradley ControlLogix PLC
- Bar Code Scanners, Vision Systems and Smart Sensors to identify and verify outserts on the bottle
- Verified bottle reject for missed or non-identified outserts
- Conveyors

MAXIMUM SPEEDS:

- Up to 120 BPM Random Mode
- Up to 240 BPM Timing Screw Mode

PRODUCT SIZE RANGE:

Outserts:

- Minimum: 1 1/8" x 1 1/8" thick
- Maximum: 2" x 2" x 1/2" thick

Standard machine size range, deviations are available

Bottles - Round, Square or Rectangular:

- Minimum: 1 1/4" diameter x 1 3/4" high (random)
- Minimum: 1 1/4" diameter x 2" high (timing screw)
- Maximum: 4 1/2" diameter x 8" high

TYPICAL UTILITY REQUIREMENTS:

ELECTRICAL: 208/230 VAC 3 Ph 50/60 Hz 30 Amp supply (including the adhesive system)

COMPRESSED AIR: 80 PSI minimum at 0.6 SCFM Filter and Regulator Provided

VACUUM: 10 SCFM at 20" Hg Internally supplied